

# SAFETY DATA SHEET



Techspray No-Clean Desoldering Flux coated braid

## Section 1. Identification

- Product identifier** : Techspray No-Clean Desoldering Flux coated braid
- Product code** : 1814/1815/1816/1817/1818/1819/1820/1821/1822/1823/1824/1825
- Other means of identification** : Sizes: 0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.63mm/4.9mm  
No Clean flux is a synthetic (non-colophony)flux. Per J-STD-004 Section 3.2, it is classified as REL0. Per British Std. EN 29454-1:1993 and ISO9454-1:1990, the No Clean flux has a classification of 1.2.3.B.
- Product type** : Solid.

### Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

- Supplier's details** : Manufacturer  
Techspray  
8125 Cobb Center Drive  
Kennesaw, GA 30152  
Tel: 678-819-1408  
Toll free: 1-800-858-4043  
Fax: 1 806-372-8750
- Distributor  
TECHCO (PRIVATE) LIMITED  
10 Admiralty Street  
#06-75/76/77/78 Northlink Building  
Singapore 757695  
Tel: 6758-1111  
Fax: 6758-9007
- Importer  
TECHCO (PRIVATE) LIMITED  
10 Admiralty Street  
#06-75/76/77/78 Northlink Building  
Singapore 757695  
Tel: 6758-1111  
Fax: 6758-9007

- Emergency telephone number (with hours of operation)** : Chemtrec - 1-800-424-9300  
CANUTEC (Canadian Transportation): (613) 996-6666  
Emergency phone: (800) 858-4043  
24/7

## Section 2. Hazards identification

- Classification of the substance or mixture** : AQUATIC HAZARD (ACUTE) - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 1  
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 100%  
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 30%

### GHS label elements, including precautionary statements

**Hazard pictograms** :



## Section 2. Hazards identification

<b>Signal word</b>	: Warning
<b>Hazard statements</b>	: Very toxic to aquatic life with long lasting effects.
<b>Precautionary statements</b>	
<b>Prevention</b>	: Avoid release to the environment.
<b>Response</b>	: Collect spillage.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Other means of identification</b>	: Sizes: 0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.9mm/1.4mm/1.9mm/2.5mm/3.3mm/4.9mm/0.63mm/4.9mm No Clean flux is a synthetic (non-colophony)flux. Per J-STD-004 Section 3.2, it is classified as REL0. Per British Std. EN 29454-1:1993 and ISO9454-1:1990, the No Clean flux has a classification of 1.2.3.B.

Ingredient name	%	CAS number
copper	≥90	7440-50-8
pentaerythritol tetrabenzoate	≤1.4	4196-86-5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

**Chemical formula** : Not applicable.

## Section 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
<b>Inhalation</b>	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
<b>Skin contact</b>	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
<b>Ingestion</b>	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

## Section 4. First aid measures

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : May cause eye irritation.
- Inhalation** : soldering fumes
- Skin contact** : May cause skin irritation.
- Ingestion** : Do not ingest. If swallowed then seek immediate medical assistance.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
irritation  
redness  
watering
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Ingestion Seek medical attention.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
copper	<b>Workplace Safety and Health Act (Singapore, 2/2006). Notes: Cu</b> PEL (long term): 1 mg/m <sup>3</sup> , (Cu) 8 hours. Form: Dusts and Mists <b>Factories Order (PEL) (Singapore, 11/2004). Notes: Cu</b> PEL (long term): 1 mg/m <sup>3</sup> , (Cu) 8 hours. Form: Dusts and Mists

## Section 8. Exposure controls/personal protection

**Workplace Safety and Health Act (Singapore, 2/2006).**

PEL (long term): 0.2 mg/m<sup>3</sup> 8 hours. Form: Fume

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Solid. [Metal.]
- Color** : Various
- Odor** : Odorless.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Not available.
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.

## Section 9. Physical and chemical properties

<b>Lower and upper explosive (flammable) limits</b>	: Not available.
<b>Vapor pressure</b>	: Not available.
<b>Vapor density</b>	: Not available.
<b>Relative density</b>	: Not available.
<b>Solubility</b>	: Not available.
<b>Solubility in water</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Not available.
<b>Flow time (ISO 2431)</b>	: Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>SADT</b>	: Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
pentaerythritol tetrabenzoate	LD50 Oral	Rat	1158 mg/kg	-

#### Irritation/Corrosion

Not available.

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.

#### Teratogenicity

Not available.

## Section 11. Toxicological information

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : May cause eye irritation.
- Inhalation** : soldering fumes
- Skin contact** : May cause skin irritation.
- Ingestion** : Do not ingest. If swallowed then seek immediate medical assistance.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
irritation  
redness  
watering
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
Ingestion Seek medical attention.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. May cause sensitisation by inhalation and skin contact. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL.
- Potential delayed effects** : Skin sensitization

#### Long term exposure

- Potential immediate effects** : Caution: exposure to this material may cause certain sensitive individuals to develop eczema and/or asthma. May cause sensitisation by inhalation and skin contact. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Irritating to eyes, respiratory system and skin.
- Potential delayed effects** : Skin sensitizer

### Potential chronic health effects

Not available.

- General** : No known significant effects or critical hazards.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

## Section 11. Toxicological information

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	2316 mg/kg

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
copper	Acute EC50 1100 µg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/l Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/l Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/l Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water Chronic NOEC 0.8 µg/l Fresh water	Daphnia - Daphnia magna Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	21 days 6 weeks

### Persistence/degradability

Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

Soil/water partition coefficient ( $K_{oc}$ ) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and



## Section 13. Disposal considerations

its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	Wire	Wire	Wire
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL and the IBC Code** : Not available.

## Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol (Annexes A, B, C, E)

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### International lists

#### National inventory

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.

## Section 15. Regulatory information

<b>Europe</b>	: All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (ENCS):</b> Not determined. <b>Japan inventory (ISHL):</b> Not determined.
<b>Malaysia</b>	: Not determined.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are listed or exempted.

## Section 16. Other information

### History

<b>Date of printing</b>	: 5/3/2019
<b>Date of issue/Date of revision</b>	: 5/3/2019
<b>Date of previous issue</b>	: No previous validation
<b>Version</b>	: 1
<b>Key to abbreviations</b>	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

### Procedure used to derive the classification

Classification	Justification
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 1	Calculation method

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.  
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.